



# Polypropylene RE420MO

## Description

**RE420MO** is a specially modified highly-transparent polypropylene random copolymer with medium melt flow rate. This grade is intended for injection moulding and stretch blow moulding. It is designed for high-speed injection moulding and contains nucleating and demoulding additives.

Products originating from this grade have excellent transparency, very good organoleptic properties, good balance of stiffness and impact strength at ambient temperature, low blooming and good demoulding properties.

**CAS-No.** 9010-79-1

## Applications

Lids	Sweet-boxes
Pails	Bottles
Closures	Houseware containers

## Special Features

stiffness and impact balance	Low blooming
Improved gloss and excellent transparency	

## Physical Properties

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Density	905 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	13 g/10min	ISO 1133
Flexural Modulus	1.150 MPa	ISO 178
Tensile Modulus (50 mm/min)	1.100 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	12 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	28 MPa	ISO 527-2
Heat Deflection Temperature (0,45 N/mm <sup>2</sup> ) <sup>1</sup>	75 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	6 kJ/m <sup>2</sup>	ISO 179/1eA

<sup>1</sup> Measured on injection moulded specimens acc. to ISO 1873-2

## Processing Techniques

This product is easy to process with standard injection moulding machines.

Following moulding parameters should be used as guidelines:

Melt temperature	210 - 260 °C	
Holding pressure	200 - 500 bar	Minimum to avoid sink marks.
Mould temperature	30 - 40 °C	
Injection speed	High	



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Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

## Storage

**RE420MO** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as dangerous.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

"Safety data sheet" / "Product safety information sheet"  
Recovery and disposal of polyolefins  
Information on emissions from processing and fires  
Statement on compliance to food contact regulations



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**Disclaimer**

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