

ISO Property

starex	Grade	HF-0660IW
	Resin Type	ABS

WNP high flow ABS material

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.04
Melt Flow Index	ISO 1133	200℃, 5kg	g/10min	3.5
Mechanical				
Tensile Strength at Yield	ISO 527	50mm/min	MPa	47
Tensile Strain at break	ISO 527	50mm/min	%	18
Tensile Modulus	ISO 527	50mm/min	MPa	2400
Tensile Strength at break	ISO 527	50mm/min	MPa	35
Flexural Strength	ISO 178	2mm/min	MPa	76
Flexural Modulus	ISO 178	2mm/min	MPa	2500
Izod Impact Strength (notched)	ISO 180 1A	at 23℃, 4mm	KJ/m ²	20
Charpy Impact Strength (V-notched)	ISO 179 1eA	at 23℃, 4mm	KJ/m ²	20
Rockwell Hardness	ISO 2039-2	R-scale	-	112
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	℃	75
Heat Deflection Temperature(Unannealed)	ISO 75-2	0.45MPa, 4.0mm	℃	88
Heat Deflection Temperature(Annealing)	ISO 75-2	1.8MPa, 4.0mm	℃	94
Heat Deflection Temperature(Annealing)	ISO 75-2	0.45MPa, 4.0mm	℃	98
VICAT Softening Temperature	ISO R 306	B/50	℃	95
VICAT Softening Temperature	ISO R 306	B/120	℃	98

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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