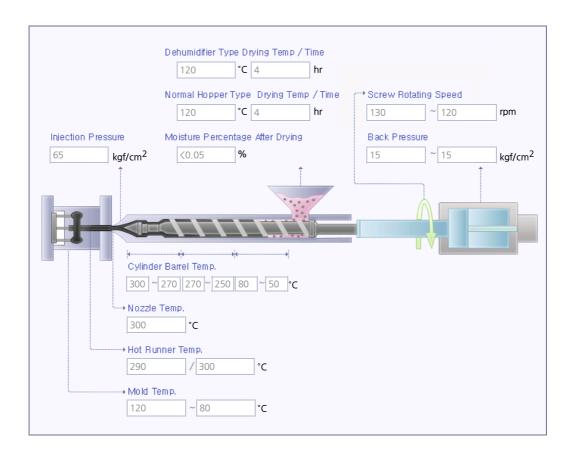


Processing Guide | LOTTE Advanced Materials

INFINO.	Grade	SC-1280UR
	Resin Type	PC Poly

Processing Guide Diagram



ltem			Unit	Representative
Mold Temp. (Standard Molding)		Stationary Platen	°C	120
		Moving Platen		80
Hot Runner Temp.		Manifolder	°C	290
		Valve Nozzl		300
Nozzle Temp.			°C	300
Cylinder Barrel Temp.		Beginning part	°C	300 ~ 270
		Middle part		270 ~ 250
				80 ~ 50
Injection	Injection Pressure		kgf/cm ²	65
	Dehumidifier Type	Drying Temp	°C	120
During Condition		Drying Time	hr	4
Drying Condition	Normal Hopper Type	Drying Temp	°C	120
		Drying Time	hr	4
Moisture Percentage After Drying			%	<0.05
Screw Rotating Speed			rpm	130
			rpm	120
Back Pressure			kgf/cm ²	15
			kgf/cm ²	15

- 1. The value above is the representative value of the NP standard and may have deviation. It can only be used for selecting materials.
- 2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

Information inserted in this document such as data, statements, representative values, etc. are provided solely for customer convenience. It does not expressly or impliedly guarantee anything regarding the safety or practicability of the (1) materials, (2) products, and/or (3) design that utilizes recommendations or proposals, of LOTTE Advanced Materials. Furthermore, nothing in the contents of this document shall have any legal binding effect, and especially, the representative value is simply for reference and is not a minimum value that has legal binding effect.

Whether materials and/or products of LOTTE Advanced Materials and/or a design that uses or utilizes LOTTE Advanced Materials' recommendations or proposals are (is) compatible with individual uses shall be determined solely by each user and such user shall be solely responsible for any results, including but not limited to, any and all loss and damages incurred due to such uses. Users must implement and verify all testing and analyses for proving the safety and compatibility of final products that have been created or altered by using LOTTE Advanced Materials' materials or products. The data and values inserted and/or contained in this document may be changed due to quality improvement of the product without any prior notification.

* Last update date : 04/26/2017

COPYRIGHT © 2016 by LOTTE ADVANCED MATERIALS CO., LTD. ALL RIGHTS RESERVED.