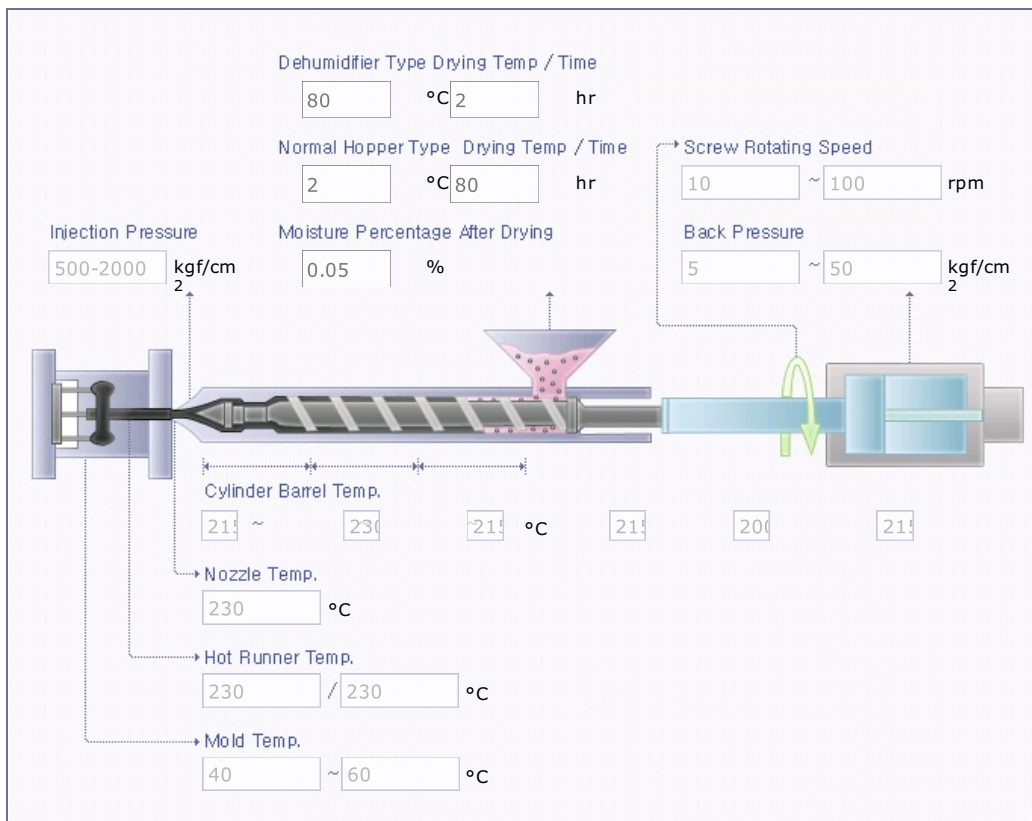


Processing Guide

starex	Grade	TX-0520T
	Resin Type	TRABS

Processing Guide Diagram



Item		Unit	Representative	
Mold Temp.(Standard Molding)	Stationary Platen	°C	40	
	Moving Platen		60	
Hot Runner Temp.	Manifolder	°C	230	
	Valve Nozzl		230	
Nozzle Temp.		°C	230	
Cylinder Barrel Temp.	NH (Nozzle Heater)	°C	215	
	H1		230	
	H2		215	
	H3		215	
	H4		200	
	H5		215	
Injection Pressure		kgf/cm ²	500-2000	
Drying Condition	Dehumidifier Type	Drying Temp	°C	80
		Drying Time	hr	2
	Normal Hopper Type	Drying Temp	°C	2
		Drying Time	hr	80
Moisture Percentage After Drying		%	0.05	
Screw Rotating Speed		rpm	10	
		rpm	100	
Back Pressure		kgf/cm ²	5	
		kgf/cm ²	50	

1. The value above is the representative value of the NP standard and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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